

**LOKRITE Break out Procedure: INDIVIDUAL UNIT**

**Tension release bolt should be run up until the head of the bolt is touching or close to the Lokrite tool.**

**(This is for all sizes of Lokrite units including openend and Boxend style)**

**The head of the bolt will hit the reaction point.**

 **Example below:**



**Set Lokrite unit in place on nut with the label facing out.**

**Let unit rotate during applied torque until tension release bolt Head contacts reaction point (Normally nut on clock-wise side).**

**After torque is applied nut will be loose.**

**Take unit off and proceed to next nut.**

**(It is not recommended to use impact wrench for breakout. Use torque wrench only, hydraulic or pneumatic.)**